



TURKISH ACCREDITATION AGENCY

ACCREDITATION CERTIFICATE

As a "Type A" Inspection Body,

**HRA KALİTE, DENETİM, BELGELENDİRME LAB. VE EĞİTİM
HİZM. SAN. TİC. LTD. ŞTİ.**

Gül 86 Yapı Koop. 1151 Sk. No:1/52 Ostim Yenimahalle 06374
ANKARA / TURKEY

is accredited in accordance with TS EN ISO/IEC 17020:2012 standard within the scope given in Annex following the assessment conducted by **TURKAK**.

Accreditation Number : AB-0261-M

Accreditation Date : 15 April 2015

Revision Date / Number : 27 June 2019 / 03

This certificate shall remain in force until **26 June 2023**, subject to continuing compliance with the standard **TS EN ISO/IEC 17020:2012**, related regulations and requirements.



Orbay EVRENSEVDİ
Acting Secretary General

Turkish Accreditation Agency (TURKAK) is a signatory to the European co-operation for Accreditation (EA) Multilateral Agreement (MLA) and International Laboratory Accreditation Cooperation (ILAC) Mutual Recognition Agreement (MRA) in the scope of ISO/IEC 17020.

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Accreditation Scope / Additional assessment document for this scope : EA 2/17

 Muayene TS EN ISO IEC 17020 AB-0261-M	HRA KALİTE, DENETİM, BELGELENDİRME LAB. VE EĞİTİM HİZM. SAN. TİC. LTD. ŞTİ.	
	Accreditation Nr: AB-0261-M Revision Nr: 03 Date: 27 June 2019	
As a "Type A" Inspection Body		
Address : Gül 86 Yapı Koop. 1151 Sk. No:1/52 Ostim Yenimahalle 06374 ANKARA/TÜRKİYE	Phone : +90 312 354 54 86 Fax : +90 312 354 54 83 E-mail : bilgi@hrakalite.com Website : www.hrakalite.com	

2014/68/EU Pressure Equipment Directive

Product Family, Product / Intended Use	Inspection Type / Modules	Standards / Specification / Explanations
2014/68/EU Pressure Equipment Directive	Approval Of Permanent Joining Procedures	2014/68/EU Annex 1, 3.1.2

End of Scope



Orbay EVRENSEVDİ
Acting Secretary General

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Scope of Accreditation

 <p>Muayene TS EN ISO/IEC 17020 AB-0261-M</p>	<p>HRA KALİTE, DENETİM,BELGELENDİRME LAB.VE EĞİTİM HİZM.SAN.TİC.LTD.ŞTİ.</p> <p>Accreditation Nr: AB-0261-M Revision Nr: 03 Date: 27 June 2019</p>	
	<p>As a "Type A" Inspection Body</p>	
	<p>Address : Gül 86 Yapı Koop. 1151 Sk. No:1/52 Ostim Yenimahalle 06374 ANKARA/TÜRKİYE</p>	<p>Phone : +90 312 354 54 86 Fax : +90 312 354 54 83 E-mail : bilgi@hrakalite.com Website : www.hrakalite.com</p>

Product Family, Product / Intended Use	Inspection Type / Modules	Standards / Specification / Explanations
Metallic Structures	Manufacturing and Installation Process Control	EN 1090-2 AWS D1.1 AWS D1.5 ASME STS-1
Pipelines	Manufacturing and Installation Process Control	EN 13480 API 1104 ASME B 31.1 ASME B 31.3 ASME B 31.4 ASME B 31.8
Processed Metal Parts and Metallic Structures (Metallic Pipes, Metallic Sheets)	Manufacturing Process Controls Evaluation and Approval of Materials	EN 10025 EN 10028 EN 10088 EN ISO 3183 EN 10216 EN 10217 EN 10219 EN 10224 EN 10204 EN 10255 API 5L ASTM A 36 ASTM A 53 ASTM A 106 ASTM A 240 ASTM A 283 ASTM A 312 ASTM A 333 ASTM A 516 ASTM A 517



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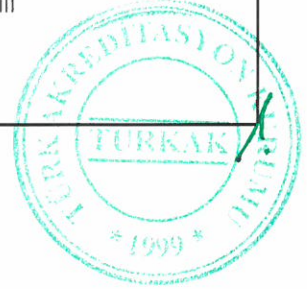


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Product Family, Product / Intended Use	Inspection Type / Modules	Standards / Specification / Explanations
Welded Manufacturing	-Evaluation and Approval of Welding Procedures -Manufacturing process control	AWS D1.6 EN ISO 11970 EN 1090-2 EN 13134 EN ISO 15613 EN ISO 15614-1-2-7-12 AWS D1.1 AWS D1.5 API 1104 ASTM A 488 ASME BPVC SEC IX TS EN ISO 14555
Nondestructive Testing	Visual Inspection	EN ISO 17637 EN ISO 5817 EN ISO 10042 ASME BPVC SEC. V ASME B31.1 ASME B31.3 ASME BPVC SEC. I ASME BPVC SEC. VIII AWS D 1.1 AWS D 1.5 AWS D 1.6



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Nondestructive Testing	Liquid Penetrant Testing (PT)	EN ISO 3452-1 EN ISO 3059 EN ISO 23277 EN ISO 5817 EN ISO 10042 EN ISO 17635 EN 1371-1 EN 1371-2 EN 10228-2 AD 2000 HP 5/3 ASME Sec. I ASME Sec. V ASME Sec. VIII ASME Sec. IX ASME B31.1 ASME B31.3 ASME B31.8 AWS D1.1 AWS D1.5 AWS D1.6 API 1104 API 5L ASTM Vol 03.03



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Nondestructive Testing	Magnetic Particle Test (MT)	EN ISO 9934-1 EN ISO 17638 EN ISO 3059 EN ISO 23278 EN ISO 5817 EN ISO 10042 EN ISO 17635 EN 1369 EN 10228-1 AD 2000 HP 5/3 ASME Sec. I ASME Sec. V ASME Sec. VIII ASME Sec. IX ASME B31.1 ASME B31.3 ASME B31.8 AWS D1.1 AWS D1.5 AWS D1.6 API 1104 API 5L ASTM Vol 03.03



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Nondestructive Testing	Ultrasonic Testing (UT)	ASME BPVC Sec I ASME BPVC Sec V ASME BPVC Sec VIII ASME BPVC Sec IX ASME B31.1 ASME B31.3 ASME B31.8 API 1104 AWS D1.1 AWS D1.5 TS EN ISO 17635 TS EN ISO 11666 TS EN ISO 23279 TS EN ISO 17640 TS EN ISO 5817 AD 2000 HP 5/3 TS EN 10160 TS EN 10228-3 TS EN 12680-1 TS EN 12680-3 TS EN 10308 TS EN 14127 ASTM E164 ASTM E797

End of Scope

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